# WHITE & COLORS

# Siding, Window & Door



# Flexible–Will Not Crack / Class 50 / Applies in All Weather

Titebond<sup>®</sup> WeatherMaster<sup>™</sup> Sealant is a premium-grade, superior polymer formula that offers unbeatable adhesion to wood, vinyl siding, masonry, PVC, fiber-cement siding/trim and most common building materials. It can be extruded in low temperatures, remains permanently flexible with zero shrinkage, adheres well to damp surfaces and provides a weatherproof seal against the elements. Available in over 200 colors, WeatherMaster matches today's most popular siding colors, regardless of the material or manufacturer. When touch-ups are needed, painting may occur one hour after application with a high-quality acrylic, water-based (latex) paint that does not contain plasticizer.

# PAINTABLE IN 1 HOUR

#### Ideal For

Windows / Doors / Shutters / Exterior Trim / Siding / Gutters / Vents

#### Seals

Siding / Windows / Doors / PVC / Glass / Fiberglass / Masonry / Wood / Most Common Building Materials

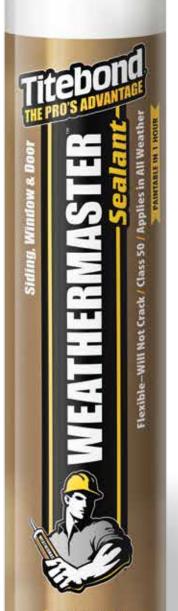
**Ultra Low VOC** VOC-compliant in all 50 states

Joint Movement Capability ± 50% Remains flexible

Weather Resistant Produces long-lasting weather-tight seals

Wide Temperature Application Range Suitable for all climates





CALIFORNIA DE LA CALIFICAL D

# **Ordering/Sku Information**

Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet	
9.5 Oz. Cartridge / White & Over 200 Colors Available	44001	037083440010	10037083440017	14.92 lbs.	12	108	

#### **Physical & Chemical Properties**

- Type: Elastomeric superior polymer
- Reactive VOC:
- White & colors: <50 g/L (<2%)
- Weight per gallon:
- White & colors: 11.7 lbs.
- Tooling time: 10-15 minutes
- Full cure: 24 hours for 1/4" bead\*
- Freeze thaw stability: Stable/Will not freeze
- Flashpoint: Solvent free/Not applicable
- Application temperature: Above 0°F (-18°C)
- Joint movement capability: ± 50%
- Storage life: 24 months in a dry location at or below 75°F
- Coverage: 29 linear ft. at a 1/4" bead
- Paintable: After 1 hour
- Tack-free time:
- White & colors: 110 minutes
- Shore A:
  - White & colors: 40
- Solids: 100%
- Cleanup: Clean uncured material with acetone or isopropyl alcohol. After curing, excess sealant must be cut or scraped away. Follow solvent vendor's precautions when using solvents.
- \* Cure will be affected by joint size, configuration and environmental conditions.

## Specifications

- Complies with the following requirements:
- ASTM C920 Type S Grade NS Class 50 Use T, NT, M, A & G
- AAMA 802.3-16 Type II
- AAMA 803.3-16
- AAMA 808.3-16
- Federal Specification TT-S-00230C Type II Class A
- Canadian Specification CAN/CGSB-19 13-M87 Classification MCG-2-25-A-N
- LEED v4.1
- USDA compliant

### Application

Titebond<sup>®</sup> WeatherMaster<sup>™</sup> Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Remove nozzle, cut tip of the nub and puncture inner foil seal. Screw nozzle onto cartridge and cut tip on slant for 1/4" to 3/8" bead and place in professional cartridge gun. Force sealant into clean joint. Always apply sealant in bead form. To ensure neat sealant lines, mask areas adjacent to joints. Once sealant is dry to the touch and does not transfer, remove masking tape. No tooling is required. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

#### Limitations

Not designed for continuous submersion or use below the waterline. Air, sealant and surface temperature should be above 0°F. Sealant is intended for exterior use. If used indoors, sealant may need to be painted. In most cases, painting may occur one hour after application with a high-quality acrylic, water-based (latex) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. Once sealant is applied, do not wipe with solvents. **DO NOT TOOL–DO NOT SMEAR**. It is highly recommended to use backing material. Application of sealant at high temperatures may cause the sealant to sag in some applications. Check with polycarbonate supplier on compatibility. Sealant releases methanol during cure, check with substrate manufacturer for compatibility. For best results, store in a dry location at or below 75°F.

Liability is limited to product replacement only.



Franklin International



Columbus, Ohio 43207 614.443.0241 Technical Service 1.800.347.4583 © 2021 01238\_5307TF FF701

